



Shipping Bracket Install Guide Insert

Installing the DCX-4S Shipping Brackets

Use the following instructions to install the DCX-4S shipping brackets. These brackets are required when DCX-4S is installed with the intent to ship preinstalled in a cabinet.

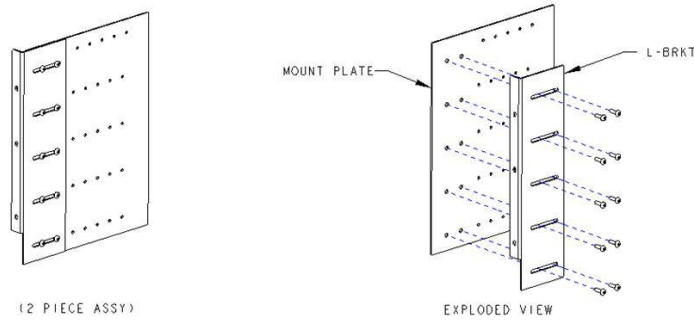


Figure 1-0: Shipping brackets stand alone (left side only)

1. Prior to installing the chassis into the cabinet, remove the 10 flat head 6-32 fan bay attach screws located on both the left and right side chassis panels. (see Figure 1-1)
2. Install both side plates using the 10 pan head 6-32 screws supplied with the kit, making sure to note that the left and right side plates are different. The left side and right side plates are part marked with "A" and "B" respectively. (see Figure 1-1)
NOTE: The side plates have 5 sets of discrete holes, part marked 27 through 31. Use the holes that correspond with the cabinet's rail to rail depth (see Table: 1-1). Torque the screws to 10 in/lbs.

Table: 1-1

Column ID	27	28	29	30	31
Rail to Rail depth (inches)	27-27.5	27.5-28.5	28.5-29.5	29.5-30.5	30.5-31

3. Install the chassis to the cabinet based on the instructions outlined in the Port Side Exhaust Kit Installation Procedure document number 53-1001181-XX.
4. Install the clip nuts or nut retainers. NOTE: The clip nuts are used with cabinets that utilized square holes, and nut retainers are used with cabinets that utilize round holes. The locations of the clip nuts or nut retainers match the location for the port side rack brackets outlined in 53-1001181-XX.
5. Secure the L-brackets to the cabinet rails using the 6 10-32 pan head screws with square cone washers supplied with the kit, making sure to notice the left and right side brackets are different. The left side and right side L-brackets are part marked with "A" and "B" respectively. (see Figure 1-2) Torque the screws to 32 in/lbs.
6. Once the L-brackets are mounted to the rails they can be secured to the side plates using the 18 10-32 pan head screws with square cone washers supplied with the kit. (see Figure 1-2) Torque the screws to 32 in/lbs.

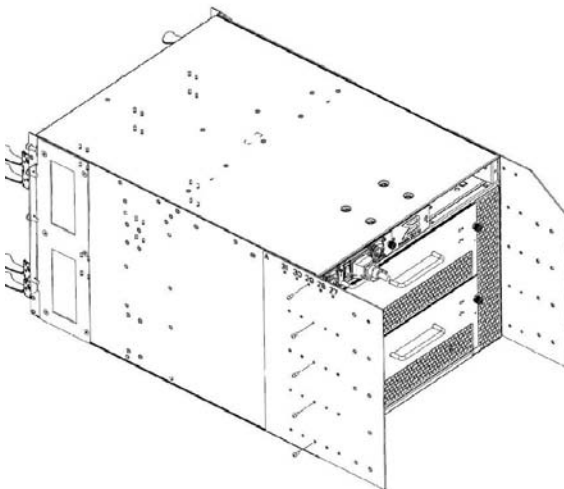


Figure 1-1

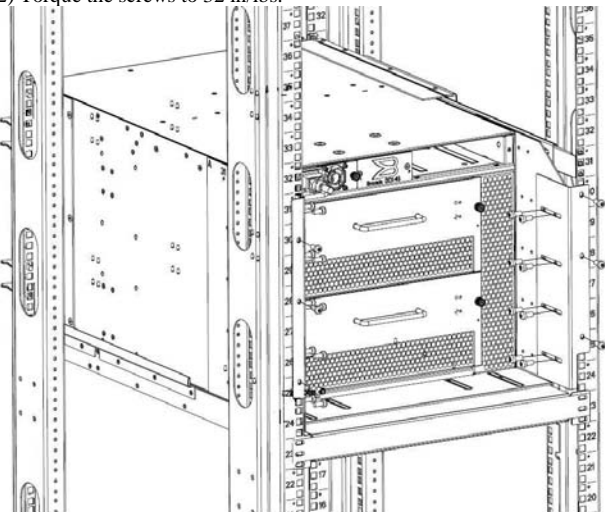


Figure 1-2